

### Polymer-modified unsanded grout for joints 1,5 mm to 6 mm wide

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Groutex<sup>®</sup> Fino is a polymer-modified tile grout with long-lasting color and sealers of the latest technology, especially formulated for joints 1,5 mm to 6 mm wide on residential and commercial, interior and exterior floors and walls.

#### USES

- Joints from 1,5 mm to 6 mm wide.
- On ceramic, porcelain, quarry, marble, granite and other natural stone tiles.
- On interior and exterior floors and walls.
- On residential and commercial installations.

#### **FEATURES**

- Contains polymers of the latest technology that seal and improve adhesion, crack resistance, water resistance and prevent loss of color.
- Faster hydration for better homogeneity in color.
- More consistent and permanent colors.
- Does not crack or contract.
- High compressive strength and resistance to abrasion.
- Easy to mix, use and clean.
- Complies with ANSI A118.6 and INTE C106.

#### PACKAGING

| Costa Rica / Nicaragua | Ecuador       | Panama         |
|------------------------|---------------|----------------|
| 2 kg and 5 kg          | 2 kg and 5 kg | 2 kg and 10 kg |

## COVERAGE (m<sup>2</sup>)

| Coverage of Groutex <sup>®</sup> Fino in m <sup>2</sup> per 2 kg bag |       |       |                  |      |      |     |
|--|-------|-------|------------------|------|------|-----|
| Length   | Width | Depth | Joint width (mm) |      |      |     |
| mm   | mm    | mm    | 1,5              | 2    | 3    | 6   |
| 200  | 200   | 8     | 8,6              | 6,5  | 4,3  | 2,2 |
| 300  | 300   | 8     | 13,0             | 9,7  | 6,5  | 3,2 |
| 400  | 400   | 9     | 15,4             | 11,5 | 7,7  | 3,8 |
| 500  | 500   | 10    | 17,3             | 13,0 | 8,6  | 4,3 |
| 600  | 600   | 10    | 20,7             | 15,5 | 10,4 | 5,2 |
| Coverage of Groutev <sup>®</sup> Find in m <sup>2</sup> per 5 kg hag |       |       |                  |      |      |     |

| Coverage of Groutex <sup>®</sup> Fino in m <sup>2</sup> per 5 kg bag |       |       |                  |    |    |    |
|--|-------|-------|------------------|----|----|----|
| Length   | Width | Depth | Joint width (mm) |    |    |    |
| mm   | mm    | mm    | 1,5              | 2  | 3  | 6  |
| 200  | 200   | 8     | 21               | 16 | 11 | 5  |
| 300  | 300   | 8     | 32               | 24 | 16 | 8  |
| 400  | 400   | 9     | 38               | 29 | 19 | 9  |
| 500  | 500   | 10    | 43               | 32 | 21 | 11 |
| 600  | 600   | 10    | 52               | 39 | 26 | 13 |

| Coverage of Groutex <sup>®</sup> Fino in m <sup>2</sup> per 10 kg bag |       |       |                  |    |    |    |
|---|-------|-------|------------------|----|----|----|
| Length  | Width | Depth | Joint width (mm) |    |    |    |
| mm  | mm    | mm    | 1,5              | 2  | 3  | 6  |
| 200   | 200   | 8     | 43               | 32 | 22 | 11 |
| 300   | 300   | 8     | 65               | 49 | 32 | 16 |
| 400   | 400   | 9     | 77               | 58 | 38 | 19 |
| 500   | 500   | 10    | 86               | 65 | 43 | 22 |
| 600   | 600   | 10    | 104              | 78 | 52 | 26 |

Coverage is approximate and depends on tile format and joint width. This information is offered only as a guide.

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#### WATER DOSAGE

| Packaging | Costa Rica/Nicaragua | Ecuador         | Panama          |
|-----------|----------------------|-----------------|-----------------|
| 2 kg      | 600 ml - 620 ml      | 680 ml - 700 ml | 700 ml - 720 ml |
| 5 kg      | 1,5 L - 1,6 L        | 1,7 L - 1,75 L  | -               |
| 10 kg     | -                    | -               | 3,5 L – 3,6 L   |

#### SURFACE PREPARATION

Wait at least 24 hours on walls and 48 hours on floors after tile setting before grouting with Groutex<sup>®</sup> Fino, to avoid staining or discoloration of the grout. All joints must be clean and free of excess setting material, standing water, dust and foreign substances. Make sure surface temperature is 30 °C or lower. It may be necessary to moisten the installed tiles but remove any excess water before application of the grout.

#### MIXING

Add Groutex<sup>®</sup> Fino to clean water according to the water dosage table above. Blend to obtain a homogeneous mixture. Let stand 5 minutes to give all chemicals time to slake and then remix. Do not add more water or dry materials after slaking, as this affects physical properties and color. If the mortar seems to harden, remix to regain the original consistency.

#### APPLICATION

Force Groutex® Fino into the joints with a rigid rubber float. Hold the float at a 45° angle and slide from corner to corner of the tile diagonally, to fill the joints flush with the tile edge. Make sure all joints are well-compacted and free of voids. Remove excess material by holding the rubber float at a 90° angle to the tile surface, proceeding diagonally to the joint. Give the desired finish while the grout is still fresh. When the mixture loses its plasticity and turns dull, which happens after 15 or 30 minutes, clean the excess Groutex® Fino with a moistened Scotch-Brite. Work diagonally to the joints. Wash the sponge frequently. Have two separate buckets of water, one for removing the grout in the sponge and another one to rinse the sponge clean. Once the grout has some hardness, use an abrasive sponge to finish the joints. Then, use a sponge squeezed almost dry to remove the remaining material from the surface. Final clean-up can be done with a clean, dry cloth. Wait 48 hours before allowing light traffic. Protect the installation from rain for 12 hours.

#### **CLEAN-UP**

Clean all tools with soapy water before grout dries.

#### CURING:

Moisten the joints one day after the application.

#### Complies with ANSI A118.6 and INTE C106.

| Inf  | Costa Rica /<br>Nicaragua /<br>Panama | Ecuador         |          |
|--|---------------------------------------|-----------------|----------|
| Pot life                                   |                                       | 45 min          | -        |
| Linear contraction, 7                      | days, ASTM C531                       | 0,02%           | -        |
| Water absorption Al                        | NSI A118.6                            | ≤16%            | -        |
| Time for light traffic                     |                                       | 48 hours        | 48 hours |
| Time for heavy traffic                     |                                       | 14 days         | 14 days  |
| Time for immersion                         |                                       | 14 days 14 days |          |
| Time for vibration                         |                                       | 14 days         | 14 days  |
| Set  | Initial                               | 175 min         | 185 min  |
| ASTM C 226                                 | 1 C 226 Final                         |                 | 215 min  |
| VOC content                                |                                       | 0,0 g/L 0,0 g/l |          |
| Compressive strength , 28 days, ASTM C 109 |                                       | ≥ 21,1 MPa      | 21,2 MPa |
| Flexural strength, 7 days, ASTM C 580      |                                       | ≥ 6,1 MPa       | 2,5 MPa  |

## ENVIRONMENTAL CONTRIBUTION

| Information of th        | e contribution to the environment  |
|--------------------------|--|
| Diversion from landfills | INTACO packaging materials are made of<br>paper and/or plastic that may be diverted from |
|                          | landfills.   |
|                          | Place of extraction of aggregates and of gray  |
| Regional materials       | cement manufacturing (for gray mortars) are  |
|                          | within a radius of 804 km from INTACO's  |
|                          | manufacturing facilities.  |
|                          | VOC content is 0,0 g/L (minus water).  |
| Low emitting materials   | Complies with VOC levels of South Coast Air  |
|                          | Quality Management District. Tests under   |
|                          | ASTM D6886-03 method.  |

### RECOMMENDATIONS

Excess water in the mix affects mechanical strength, product quality and alters the color. Not following the recommended process of installation and cleaning may cause variations in color and finish. Substrate and material must be cool at time of application. Do not use water with a temperature higher than 25 °C. On adverse weather conditions, use curtains to avoid direct sun rays and wind. Leave expansion and control joints according to project specifications and install Maxiflex<sup>®</sup> 40 or an equivalent elastomeric sealant. For maintenance, do not use aggressive or highly abrasive cleaners. On pools, use Bondex<sup>®</sup> Vitroceramica and maintain a pH between 7,0 and 7,6 to prevent damage.

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Groutex<sup>®</sup> Fino is not recommended on ovens, chimneys, cold rooms, saunas or in contact with thermal waters. On industrial floors subject to moderate or strong chemical exposure, use Groutex<sup>®</sup> Epoxy. Do not use Groutex<sup>®</sup> Fino on swimming pools.

## SHELF LIFE

Storage time is 12 months in its original closed package. Keep in a cool, dry place.

# PRECAUTIONS

Wear adequate protection. Do not take internally. Avoid breathing dust. Eliminate or control dust while handling or placing this product. May burn or irritate the eyes or skin.

First aid: In case of contact, flush eyes or skin thoroughly for 15 minutes with clean water and get prompt medical attention. In case of ingestion, drink one or two glasses of water to dilute and get immediate medical attention.

### WARRANTY

INTACO warrants that this product is free of defects and will perform in the way described in the technical sheet, only if the product is used strictly according to applicable specifications and instructions provided by INTACO for its use. INTACO will replace or, at INTACO's option, refund the purchase price of any product proven to be defective due to quality of ingredients or to the manufacturing process. INTACO does not take responsibility for indirect, consequential, incidental or special damages. Coverage and dosage data are susceptible to variations due to particular conditions in each job site; it is the user's responsibility to test and verify them at the site. This product data sheet may be changed without INTACO's notification.

